



GRANDVIEW CABINETRY

Find your nearest Authorized Sales Representative at grandviewcabinetry.com

ATHERTON PREMIER

FULL OVERLAY

PAINT FINISHES:



White



Antique



Pebble



Adriatic Sea



North Sea



Black Fox



Phone: (620) 421-6950

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grandviewcabinetry.com

STANDARD CONSTRUCTION SPECIFICATIONS

Atherton Premier Cabinets

KCMA CERTIFICATION



Grandview Cabinetry is certified by the Kitchen Cabinet Manufacturers Association (ANSI/KCMA A161.1 Certification Program). Our cabinetry meets or exceeds all requirements, structural tests, drawer tests, door operation tests, and finish tests.



CABINET DOORS AND DRAWER FRONTS

- Doors are constructed of $\frac{3}{4}$ " 5-piece MDF frames with mortise and tenon joinery, and feature MDF center panels
- Drawer fronts are constructed of $\frac{3}{4}$ " MDF

FACE FRAMES

- Vertical styles and horizontal rails are constructed of $\frac{3}{4}$ " kiln-dried hardwood
- Frame members are fastened together with pocket screws and glue

CABINET ENDS

- Exposed ends are constructed of $\frac{1}{2}$ " premium furniture board
- Wall cabinet ends are dado-fitted to receive tops and bottoms, and predrilled for adjustable shelving
- Base cabinet ends are dado-fitted to receive bottoms, and predrilled for adjustable shelving
- *Upgrades to NAUF furniture board or plywood construction are available*

DRAWERS

- Drawer boxes are four-sided and constructed of $\frac{1}{2}$ " premium furniture board, laminated to match cabinet interior; all joints are glued and nailed
- Drawer bottoms are constructed of 5.2mm high density fiberboard (HDF), printed to match cabinet interior
- *Upgrades to $\frac{5}{8}$ " plywood rabbeted drawer box construction are available*
- *Upgrades to $\frac{5}{8}$ " solid hardwood dovetail drawer box construction are available*

WALL AND BASE CABINET SHELVING

- Shelving is constructed of $\frac{3}{4}$ " premium furniture board, edge-banded with PVC tape, and fully adjustable in wall cabinets
- Standard base cabinet shelves are half-depth and fully adjustable; sink base cabinets do not have shelving due to plumbing

WALL CABINET TOP AND BOTTOM

- Wall cabinet tops and bottoms are constructed of $\frac{1}{2}$ " premium furniture board
- Material is let into cabinet ends and face frame; all joints are glued

BASE CABINET FLOORS

- Base cabinet floors are constructed of $\frac{1}{2}$ " premium furniture board
- Material is let into cabinet ends and face frame; all joints are glued

CABINET BACKS

- Cabinet backs are constructed of $\frac{1}{8}$ " high density fiberboard (HDF), printed to match cabinet interior

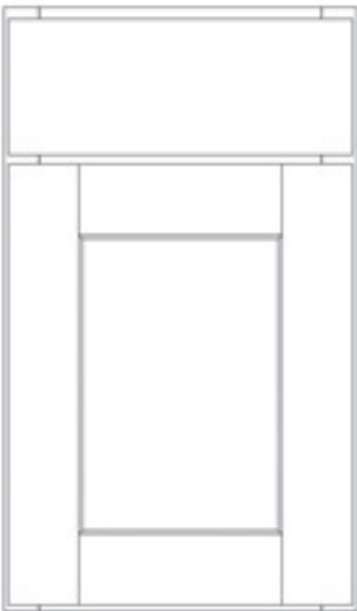
HARDWARE

- Hinges are fully concealed and self-closing with six-way adjustability; hinges open up to 108-degrees
- Drawer slides are side-mounted and epoxy-coated; they have a 75-lb. load capacity and a lifetime warranty
- *Upgrades to soft-close hinges and full extension soft-close glides are available*

FINISH

- Wooden doors, drawer fronts, and face frames are finished with a catalyzed conversion varnish sealer for superior adhesion, resistance to yellowing, and excellent durability
- All exposed interior ends, shelving, tops, and bottoms are laminated for durability and ease of cleaning
- *See attachment and/or product search on grandviewcabinetry.com for available finishes*

Due to the availability of certain materials and ongoing continuous improvement efforts, product specifications may change without prior notice.



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- Drawer fronts are constructed of $\frac{3}{4}$ " MDF

FACE FRAMES

- Vertical styles and horizontal rails are constructed of $\frac{3}{4}$ " kiln-dried hardwood
- Frame members are fastened together with pocket screws and glue

CABINET ENDS

- Exposed ends are constructed of $\frac{1}{2}$ " plywood
- Wall cabinet ends are dado-fitted to receive tops and bottoms, and predrilled for adjustable shelving
- Base cabinet ends are dado-fitted to receive bottoms, and predrilled for adjustable shelving

DRAWERS

- Drawer boxes are four sided and constructed of $\frac{1}{2}$ " premium furniture board, laminated to match cabinet interior; all joints are glued and nailed
- Drawer bottoms are constructed of 5.2mm hardboard, laminated to match cabinet interior
- *Upgrades to 5/8" plywood rabbeted drawer box construction are available*
- *Upgrades to 5/8" solid hardwood dovetail drawer box construction are available*

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