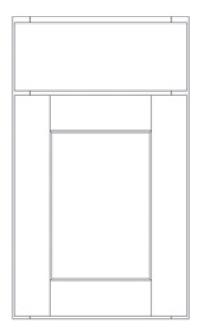


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## STANDARD CONSTRUCTION SPECIFICATIONS

# **Atherton Maple Cabinets**

### KCMA CERTIFICATION



Grandview Cabinetry is certified by the Kitchen Cabinet Manufacturers Association (ANSI/KCMA A161.1 Certification Program). Our cabinetry meets or exceeds all requirements, structural tests, drawer tests, door operation tests, and finish tests.

## CABINET DOORS AND DRAWER FRONTS

- Doors are constructed of ¾" solid maple frames with mortise and tenon joinery, and feature veneer center panels
- Drawer fronts are constructed of 3/4" solid maple

## FACE FRAMES

- Vertical styles and horizontal rails are constructed of <sup>3</sup>/<sub>4</sub>" kiln-dried hardwood
- Frame members are fastened together with pocket screws and glue

#### **CABINET ENDS**

- Exposed ends are constructed of  $\ensuremath{\frac{1}{2}}\xspace$  premium furniture board
- Wall cabinet ends are dado-fitted to receive tops and bottoms, and predrilled for adjustable shelving
- Base cabinet ends are dado-fitted to receive bottoms, and predrilled for adjustable shelving
- Upgrades to NAUF furniture board or plywood construction are available

#### DRAWERS

- Drawer boxes are four-sided and constructed of ½" premium furniture board, laminated to match cabinet interior; all joints are glued and nailed
- Drawer bottoms are constructed of 1/8" high density fiberboard (HDF), printed to match cabinet interior
- Upgrades to solid hardwood or dovetail drawer box construction are available

#### WALL AND BASE CABINET SHELVING

- Shelving is constructed of 5%" premium furniture board, edge-banded with PVC tape, and fully adjustable in wall cabinets
- Standard base cabinet shelves are half-depth and fully adjustable; sink base cabinets do not have shelving due to plumbing

### WALL CABINET TOP AND BOTTOM

- Wall cabinet tops and bottoms are constructed of ½" premium furniture board
- Material is let into cabinet ends and face frame; all joints are glued

### **BASE CABINET FLOORS**

- Base cabinet floors are constructed of  $\frac{1}{2}\mbox{"}$  premium furniture board
- Material is let into cabinet ends and face frame; all joints are glued

#### **CABINET BACKS**

• Cabinet backs are constructed of 1/a" high density fiberboard (HDF), printed to match cabinet interior

#### HARDWARE

- Hinges are fully concealed and self-closing with six-way adjustability; hinges open up to 108-degrees
- Drawer slides are side-mounted and epoxy-coated; they have a 75-lb. load capacity and a lifetime warranty
- Upgrades to soft-close hinges and full extension soft-close glides are available

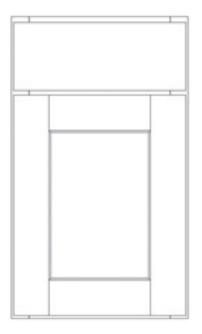
#### FINISH

- Wooden doors, drawer fronts, and face frames are finished with a catalyzed conversion varnish sealer for superior adhesion, resistance to yellowing, and excellent durability
- All exposed interior ends, shelving, tops, and bottoms are laminated for durability and ease of cleaning
- See attachment and/or product search on grandviewcabinetry.com for available finishes

Due to the availability of certain materials and ongoing continuous improvement efforts, product specifications may change without prior notice.



Phone: (620) 421-6950



## PLYWOOD CONSTRUCTION SPECIFICATIONS

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## CABINET DOORS AND DRAWER FRONTS

- Doors are constructed of <sup>3</sup>/<sub>4</sub>" solid maple frames with mortise and tenon joinery, and feature veneer center panels
- Drawer fronts are constructed of 3/4" solid maple

## FACE FRAMES

- Vertical styles and horizontal rails are constructed of <sup>3</sup>/<sub>4</sub>" kiln-dried hardwood
- Frame members are fastened together with pocket screws and glue

## **CABINET ENDS**

- Exposed ends are constructed of 1/2" plywood
- Wall cabinet ends are dado-fitted to receive tops and bottoms, and predrilled for adjustable shelving
- Base cabinet ends are dado-fitted to receive bottoms, and predrilled for adjustable shelving

## DRAWERS

- Drawer boxes are four sided and constructed of ½" premium furniture board, laminated to match cabinet interior; all joints are glued and nailed
- Drawer bottoms are constructed of 1/8" hardboard, laminated to match cabinet interior
- Upgrades to solid hardwood or dovetail drawer box construction are available

## WALL AND BASE CABINET SHELVING

- Shelving is constructed of ½" plywood, edge-banded with PVC tape, and fully adjustable in wall cabinets
- Standard base cabinet shelves are half-depth and fully adjustable; sink base cabinets do not have shelving due to plumbing

## WALL CABINET TOP AND BOTTOM

- Wall cabinet tops and bottoms are constructed of  $\frac{1}{2}"$  plywood
- Material is let into cabinet ends and face frame; all joints are glued

## **BASE CABINET FLOORS**

- Base cabinet floors are constructed of <sup>1</sup>/<sub>2</sub>" plywood
- Material is let into cabinet ends and face frame; all joints are glued

### **CABINET BACKS**

• Cabinet backs are constructed of 1/2" high density fiberboard (HDF), printed to match cabinet interior

#### HARDWARE

- Hinges are fully concealed and self-closing with six-way adjustability; hinges open up to 108-degrees
- Drawer slides are side-mounted, epoxy-coated; they have a 75-lb. load capacity and lifetime warranty
- Upgrades to soft-close hinges and full extension softclose glides are available

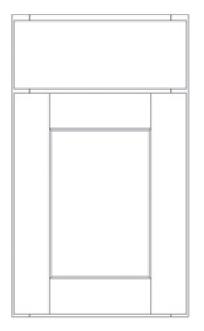
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- Drawer fronts are constructed of 3/4" solid maple

## **FACE FRAMES**

- Vertical styles and horizontal rails are constructed of <sup>3</sup>/<sub>4</sub>" kiln-dried hardwood
- · Frame members are fastened together with pocket screws and glue

#### **CABINET ENDS**

- Exposed ends are constructed of <sup>1</sup>/<sub>2</sub>" NAUF premium furniture board
- · Wall cabinet ends are dado-fitted to receive tops and bottoms, and predrilled for adjustable shelving
- · Base cabinet ends are dado-fitted to receive bottoms, and predrilled for adjustable shelving

#### DRAWERS

- Drawer boxes are four-sided and constructed of <sup>1</sup>/<sub>2</sub>" NAUF premium furniture board, laminated to match cabinet interior; all joints are glued and nailed
- Drawer bottoms are constructed of 1/8" high density fiberboard (HDF), printed to match cabinet interior
- Upgrades to solid hardwood or dovetail drawer box construction are available

#### WALL AND BASE CABINET SHELVING

- Shelving is constructed of 5%" NAUF premium furniture board, edge-banded with PVC tape, and fully adjustable in wall cabinets
- Standard base cabinet shelves are half-depth and fully adjustable; sink base cabinets do not have shelving due to plumbing

## WALL CABINET TOP AND BOTTOM

- Wall cabinet tops and bottoms are constructed of <sup>1</sup>/<sub>2</sub>" NAUF premium furniture board
- Material is let into cabinet ends and face frame; all joints are glued

### **BASE CABINET FLOORS**

- Base cabinet floors are constructed of <sup>1</sup>/<sub>2</sub>" NAUF premium furniture board
- · Material is let into cabinet ends and face frame; all joints are glued

#### **CABINET BACKS**

 Cabinet backs are constructed of 1/8" high density fiberboard (HDF), printed to match cabinet interior

#### HARDWARE

- · Hinges are fully concealed and self-closing with six-way adjustability; hinges open up to 108-degrees
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